

▼常用するはめあいの軸の寸法許容差

単位：μm

寸法の区分 (mm)		b	c	d		e			f			g					h					js			j		k		m			n	p	r	s	t	u	x	寸法の区分 (mm)			
を越え	以下	b9	c9	d8	d9	e7	e8	e9	f6	f7	f8	g5	g6	h5	h6	h7	h8	h9	js5	js6	js7	j5	j6	k5	k6	m4	m5	m6	n6	p6	r6	s6	t6	u6	x6	を越え	以下					
—	3	-140 -165	-60 -85	-20 -34 - 45		-14 -24 - 28 - 39			-6 -12 - 16 - 20			-2 -6 - 8		0 -4 - 6 - 10 - 14 - 25					±2	±3	±5	+2 -2	+4 -2	+4 + 6 0	+5 + 6 + 8 +2	+10 +4	+12 +6	+16 +10	+20 +14					+24 +18	+26 +20	—	3					
3	6	-140 -170	-70 -100	-30 -48 - 60		-20 -32 - 38 - 50			-10 -18 - 22 - 28			-4 -9 - 12		0 -5 - 8 - 12 - 18 - 30					±2.5	±4	±6	+3 -2	+6 -2	+6 + 9 +1	+8 + 9 + 12 +4	+16 +8	+20 +12	+23 +15	+27 +19					+31 +23	+36 +28	3	6					
6	10	-150 -186	-80 -116	-40 -62 - 76		-25 -40 - 47 - 61			-13 -22 - 28 - 35			-5 -11 - 14		0 -6 - 9 - 15 - 22 - 36					±3	±4.5	±7.5	+4 -2	+7 -2	+7 + 10 +1	+10 + 12 + 15 +6	+19 +10	+24 +15	+28 +19	+32 +23					+37 +28	+43 +34	6	10					
10	14	-150 -193	-95 -138	-50 -77 - 93		-32 -50 - 59 - 75			-16 -27 - 34 - 43			-6 -14 - 17		0 -8 - 11 - 18 - 27 - 43					±4	±5.5	±9	+5 -3	+8 -3	+9 + 12 +1	+12 + 15 + 18 +7	+23 +12	+29 +18	+34 +23	+39 +28					+44 +33	+51 +45	10	14					
14	18																																									
18	24	-160 -212	-110 -162	-65 -98 - 117		-40 -61 - 73 - 92			-20 -33 - 41 - 53			-7 -16 - 20		0 -9 - 13 - 21 - 33 - 52					±4.5	±6.5	±10.5	+5 -4	+9 -4	+11 + 15 +2	+14 + 17 + 21 +8	+28 +15	+35 +22	+41 +28	+48 +35					+54 +41	+67 +48	18	24					
24	30																																									
30	40	-170 -232	-120 -182	-80 -119 - 142		-50 -75 - 89 - 112			-25 -41 - 50 - 64			-9 -20 - 25		0 -11 - 16 - 25 - 39 - 62					±5.5	±8	±12.5	+6 -5	+11 -5	+13 + 18 +2	+16 + 20 + 25 +9	+33 +17	+42 +26	+50 +34	+59 +43					+64 +48	+76 +60	—	30	40				
40	50	-180 -242	-130 -192																																							
50	65	-190 -264	-140 -214	-100 -146 - 174		-60 -90 - 106 - 134			-30 -49 - 60 - 76			-10 -23 - 29		0 -13 - 19 - 30 - 46 - 74					±6.5	±9.5	±15	+6 -7	+12 -7	+15 + 21 +2	+19 + 24 + 30 +11	+39 +20	+51 +32						+60 +41	+72 +53	+85 +66	+106 +87	—	50	65			
65	80	-200 -274	-150 -224																																							
80	100	-220 -307	-170 -257	-120 -174 - 207		-72 -107 - 126 - 159			-36 -58 - 71 - 90			-12 -27 - 34		0 -15 - 22 - 35 - 54 - 87					±7.5	±11	±17.5	+6 -9	+13 -9	+18 + 25 +3	+23 + 28 + 35 +13	+45 +23	+59 +37						+73 +51	+93 +71	+113 +91	+146 +124	—	80	100			
100	120	-240 -327	-180 -267																																							
120	140	-260 -360	-200 -300																																							
140	160	-280 -380	-210 -310	-145 -208 - 245		-85 -125 - 148 - 185			-43 -68 - 83 - 106			-14 -32 - 39		0 -18 - 25 - 40 - 63 - 100					±9	±12.5	±20	+7 -11	+14 -11	+21 + 28 +3	+27 + 33 + 40 +15	+52 +27	+68 +43						+88 +63	+117 +92	+147 +122							
160	180	-310 -410	-230 -330																																							
180	200	-340 -455	-240 -355																																							
200	225	-380 -495	-260 -375	-170 -242 - 285		-100 -146 - 172 - 215			-50 -79 - 96 - 122			-15 -35 - 44		0 -20 - 29 - 46 - 72 - 115					±10	±14.5	±23	+7 -13	+16 -13	+24 + 33 +4	+31 + 37 + 46 +17	+60 +31	+79 +50						+106 +77	+151 +122								
225	250	-420 -535	-280 -395																																							
250	280	-480 -610	-300 -430	-190 -271 - 320		-110 -162 - 191 - 240			-56 -88 - 108 - 137			-17 -40 - 49		0 -23 - 32 - 52 - 81 - 130					±11.5	±16	±26	+7 -16	+16 -16	+27 + 36 +4	+36 + 43 + 52 +20	+66 +34	+88 +56						+126 +94									
280	315	-540 -670	-330 -460																																							
315	355	-600 -740	-360 -500	-210 -299 - 350		-125 -182 - 214 - 265			-62 -98 - 119 - 151			-18 -43 - 54		0 -25 - 36 - 57 - 89 - 140					±12.5	±18	±28.5	+7 -18	+18 -18	+29 + 40 +4	+39 + 46 + 57 +21	+73 +37	+98 +62						+144 +108									
355	400	-680 -820	-400 -540																																							
400	450	-760 -915	-440 -595	-230 -327 - 385		-135 -198 - 232 - 290			-68 -108 - 131 - 165			-20 -47 - 60		0 -27 - 40 - 63 - 97 - 155					±13.5	±20	±31.5	+7 -20	+20 -20	+32 + 45 +5	+43 + 50 + 63 +23	+80 +40	+108 +68						+166 +126									
450	500	-840 -995	-480 -635																																							

〔備考〕 表中の各段で、上側の数値は上の寸法許容差、下側の数値は下の寸法許容差を示す。